

Installation Guide

GEARBOX MOUNTING BUSHINGS

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(Always refer to the current catalogue for complete application listings)

N.B: This installation guide should be used in conjunction with the workshop manual.

FIGURE 1

☞ Support rear of engine/front of gearbox as per image below

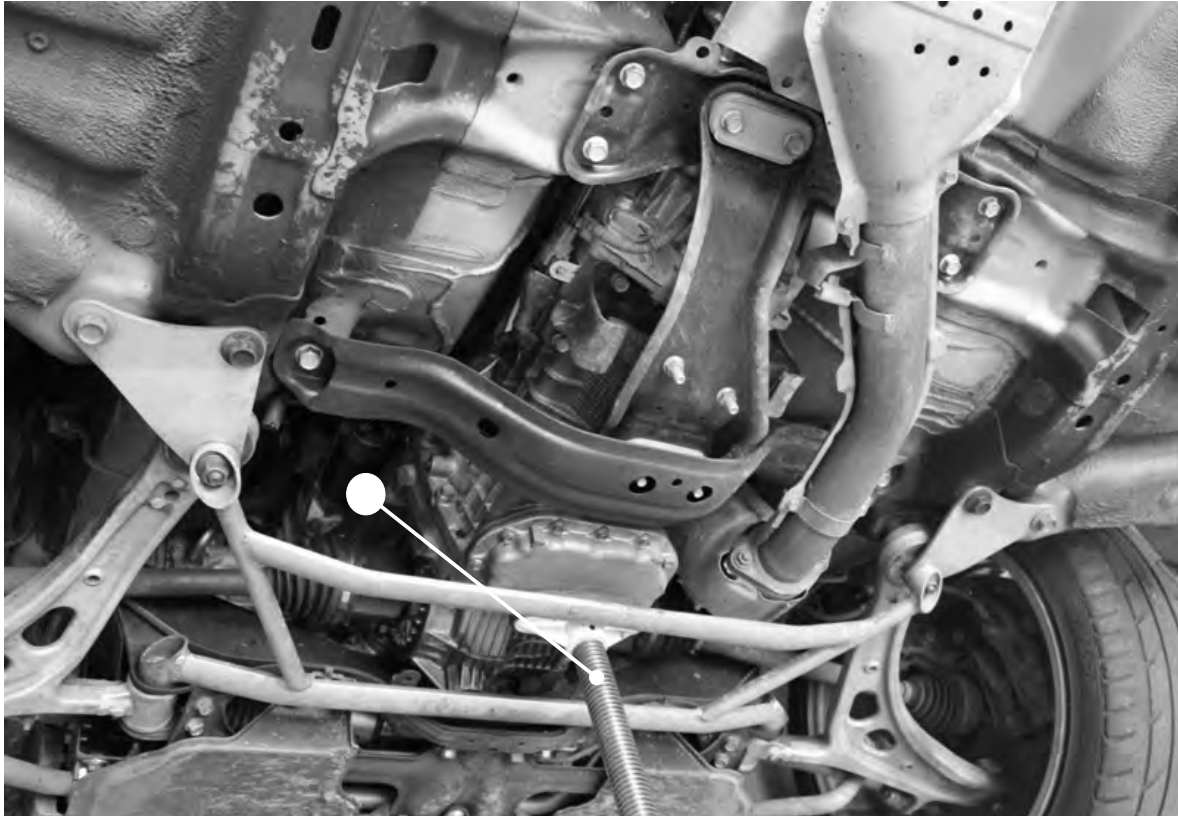
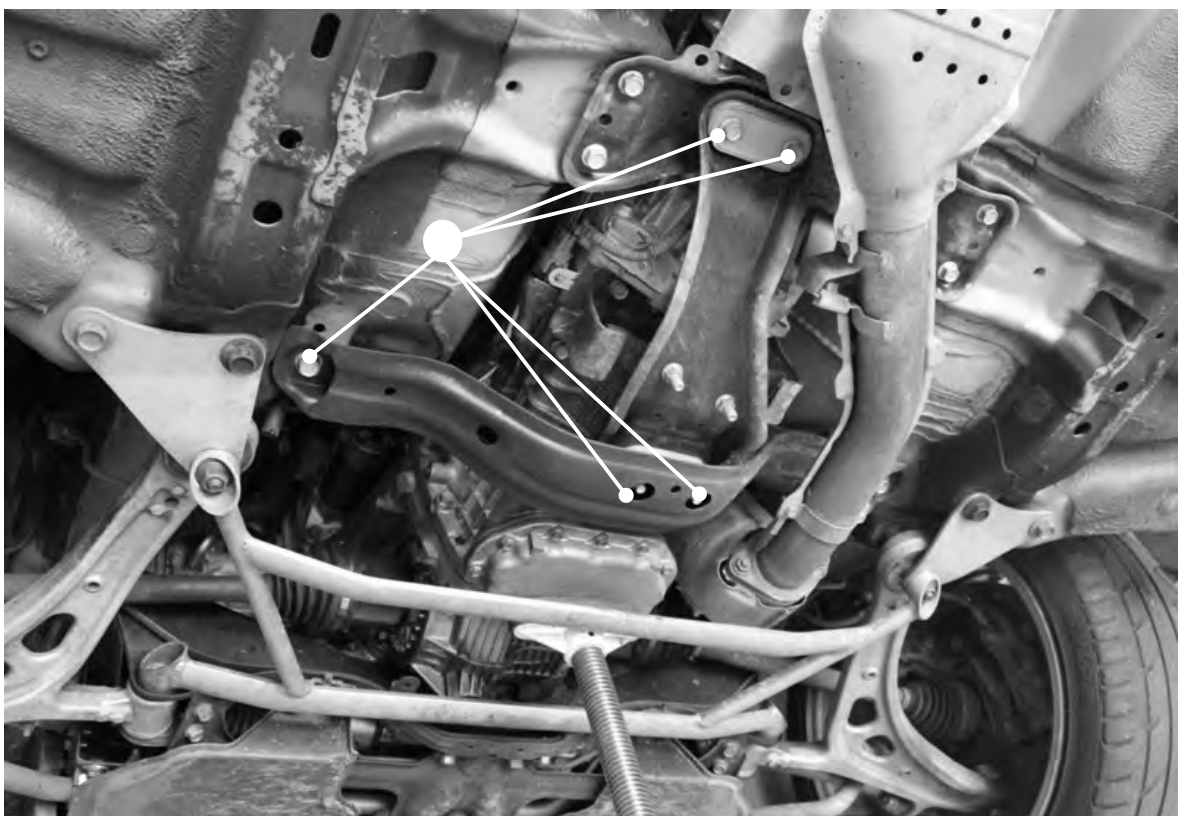


FIGURE 2

☞ Completely remove bolts/nuts indicated below.



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FIGURE 3

Partially remove bolts/nuts half thread. Don't fully remove. This will allow the support member to hang in place without full removal.



FIGURE 4

Remove front bolt retaining plate assembly.



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FIGURE 5

Install bushing 60597A onto front plate with bushing locator pointing upward. Re-insert OEM tubes

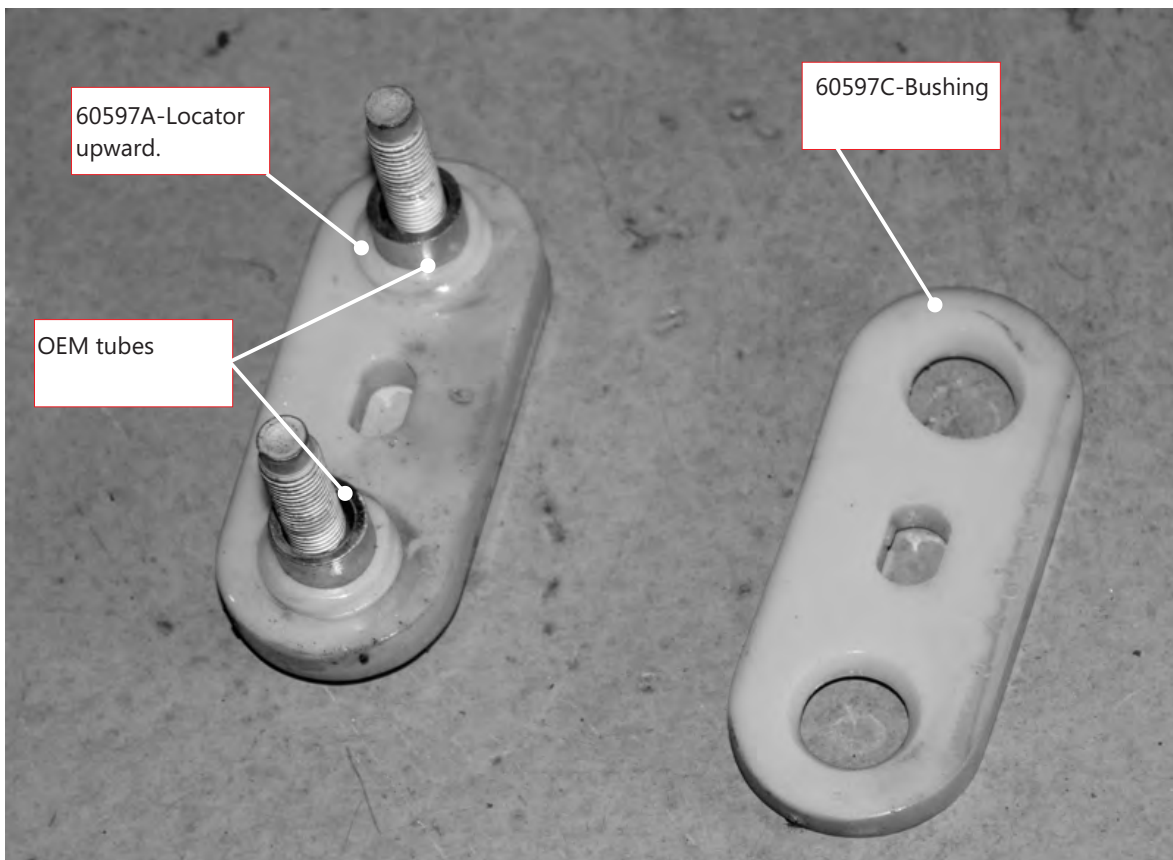
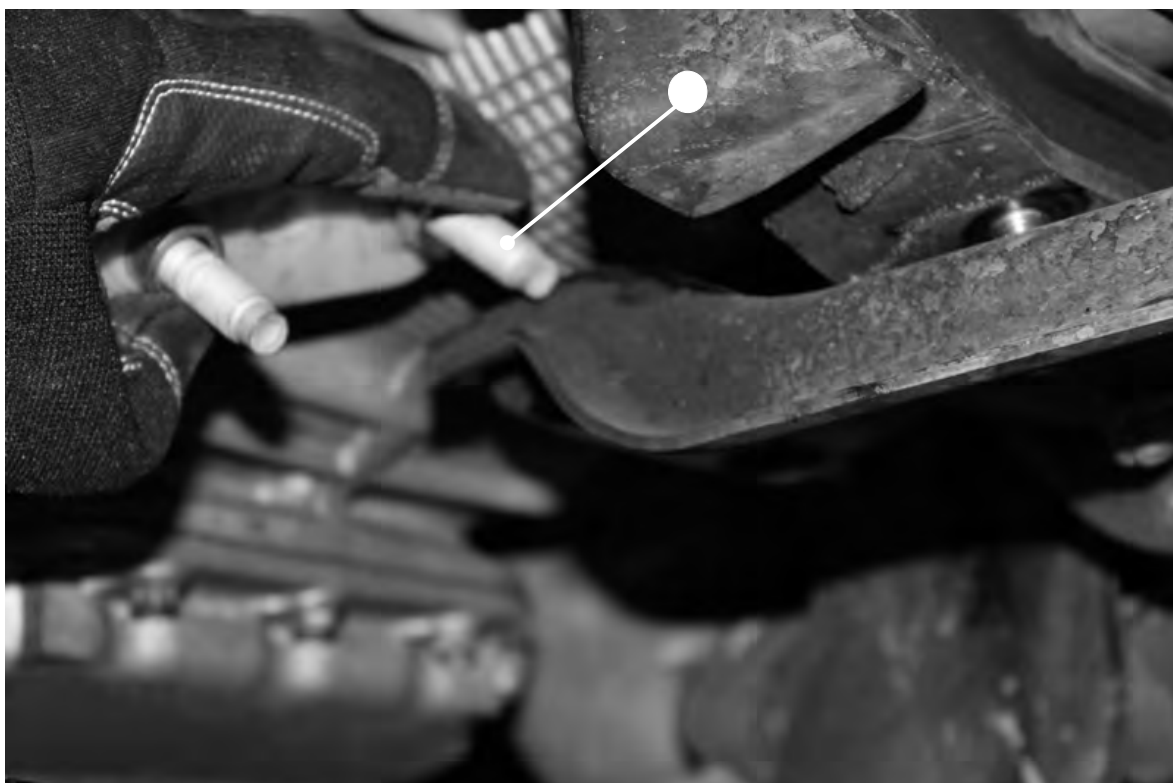


FIGURE 6

Re-fit the front plate with the 60579A installed.



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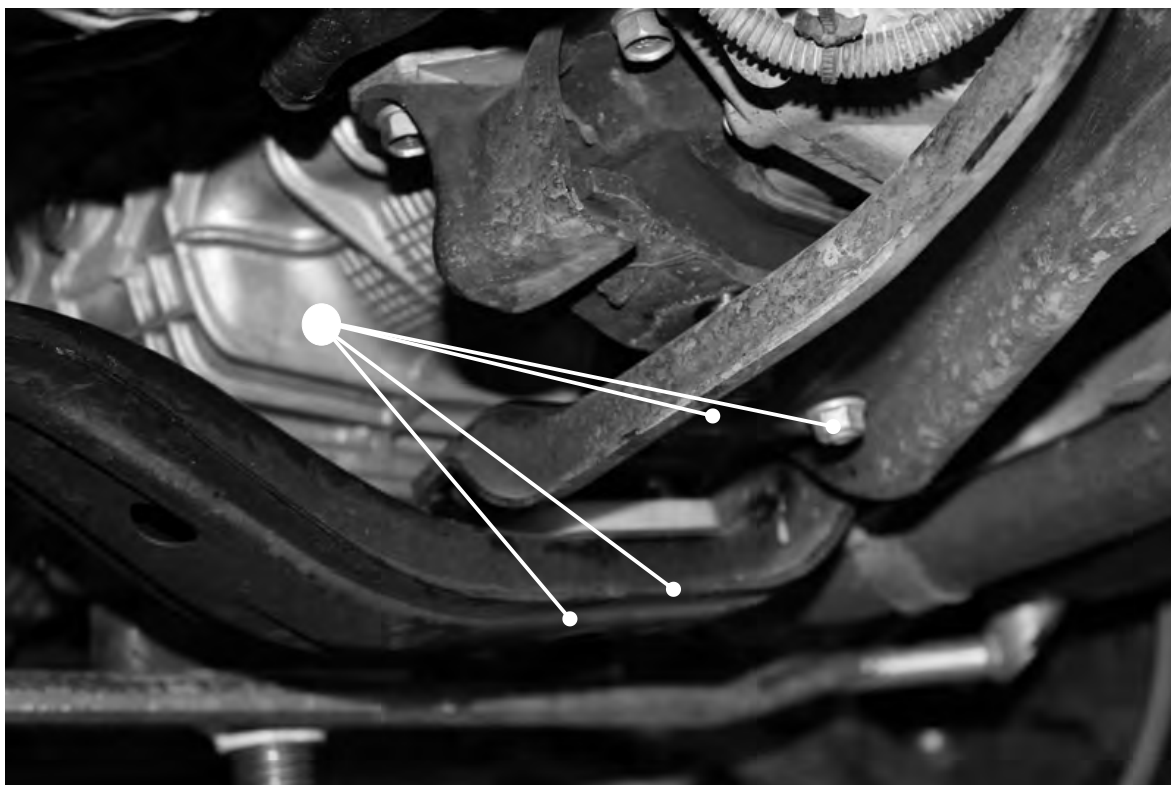
FIGURE 7

Install bushing 60597C onto front plate.



FIGURE 8

Re-install front frame and hand tighten front gearbox bolts only.



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FIGURE 9

Rear plate removed install the 60597B with the locator tabs facing upward. Re-use OEM tubes

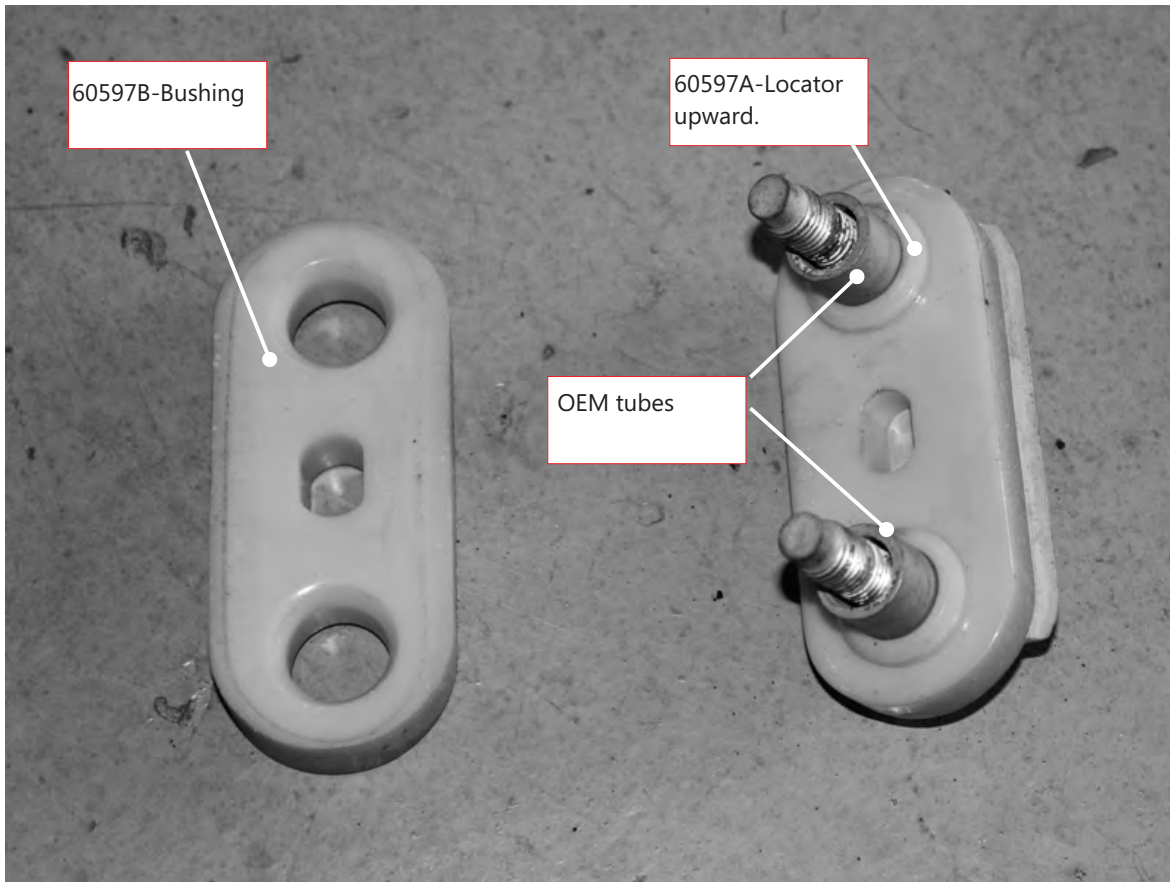


FIGURE 10

Install 60597D bushing onto frame



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FIGURE 11

Insert 60597B rear lock plate and bolts and hand tighten

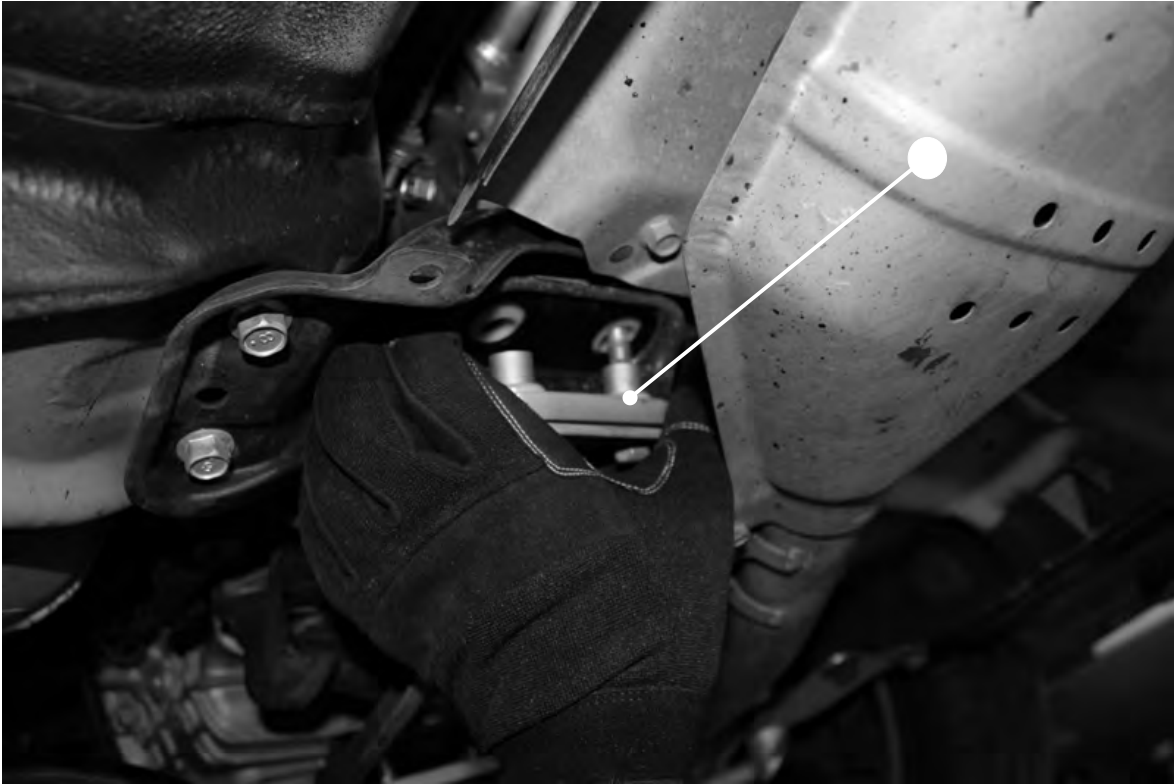


FIGURE 12

Re-torque all bolts/nuts to manufacturers specification and road test vehicle.

