

## Crawford Performance Billet Power Blocks

### Parts List

Item Num.	Quantity	Description	Sent	Bag #	Received
<b>B0400</b>	<b>1</b>	<b>CP – Billet Power Blocks</b>			
B0405	1	Left side block, Right side block, 4 standoffs		B	
B0201	4	Bolt – M8-1.25x50		B	
B0255	1	Bracket for injector control unit		B	
B2035	1	Bolt for bracket		B	
N0592	1	Nut for bracket		B	
Z1074	2	Long Zip Ties for PCV hose		B	
B0202	6	Bolt – M8-1.25x70		A	
W0920	6	Washers – M8		A	
O0611	4	O-rings		A	

### Installation Instructions:

**\*\* Be careful not to pinch any wires between Billet Power Block/Intake Manifold and cylinder head.**

**\*\* No wires need to be disconnected for this install.**

1. Remove the 4 bolts holding the fuel rail shields to the heads.
2. Remove the 6 bolts holding the intake manifold down.
3. Install the O-rings to the Power Blocks.
4. Lift up the manifold and slide the Power Blocks between the head and manifold. Make sure the O-rings stay in place.
5. Re-install the provided longer bolts with washers through the intake manifold.
6. Install the tubes between the fuel rail shields and the head, using the 4 longer bolts provided.
7. Install the spacer bracket on the bottom of the fuel injector control unit.
8. Make sure all the bolts are tight.
9. Attach the 2 zip ties to each end of the PCV hose.

